

Green and Guaranteed



LOW PROFILE DUCT SYSTEMS





03 5278 5573 sales@ecoduct.com.au www.ecoduct.com.au





# LOW PROFILE PVC DUCTWORK

ECODUCT<sup>™</sup> is an environmentally friendly low profile duct system that is specifically designed for high-rise apartment applications where limited ceiling spaces are common.

Designed, sourced and made in Australia, ECODUCT™ is the premium environmentally friendly and Best Practice PVC product on the market. With these credentials and up to 50% recycled PVC incorporated you can rest assured you are using the best product in the ever-growing green star building industry.

ECODUCT™ together with its vast range of fittings is perfectly suited for bathroom, laundry and range-hood ventilation systems where it will efficiently exhaust airflow rates up to 180l/s. With most bathrooms requiring exhaust rates of 50l/s, ECODUCT™ enables you to combine systems (such as bathrooms, ensuites and laundries) that can run off one inline fan and an integrated lighting circuit. This saves the client money at the same time as increasing installer efficiency. (See example page 9)

ECODUCT™ has been designed, developed & made in Australia. Our manufacturing facility is one of the first in Australia to incorporate technology whereby we can utilise up to 50% recycled PVC specifically formulated to exceed industry standards. End product is 100% recyclable.

ECODUCT™ is the lightweight alternative to sheetmetal ductwork. With no risk of corrosion, it has a longer lifespan which ensures there no need to ever have the ductwork replaced. ECODUCT™ Ventilation systems can be fully sealed using your choice on two methods.

The first is to use plumbing PVC (blue) glue and the second is a fire seal mastic type sealant which is the preferred method of sealing by most contractors.

By using ECODUCT™ you will eliminate the need for forecasting quantities, early ordering and storage costs associated with purchasing imported products. The duct is available Australia wide by contacting ECODUCTPty Ltd. ECODUCT™ can be delivered anywhere in Australia within a week.



# ECODUCT<sup>™</sup> BENEFITS

There are many benefits to be gained by using ECODUCT™ both to the client and the environment.

#### **GREEN CREDENTIALS**

ECODUCTS' PVC formulation has a lower carbon footprint than many other polymers such as Polyethylene and Polypropylene. Derived from 57% Natural sea salt our PVC is not only strong and long lasting, it does not leach any toxic chemicals that biaccumulate in the human body or earth. Its self-extinguishing properties have virtually no flame spread and will not sustain combustion. Up to 50% recycled and 100% Recyclable ECODUCT™ has been designed for our environment's future. At the end of its life no part of ECODUCT™ should reach landfill.

#### **BEST PRACTICE PVC**

With green star in the built environment an ever-growing and evolving document to further lessen the impact on the environment, the Green Building Council together with the Australian Vinyl council are vying for all common use PVC products in the building industry to be made using best environmental practices. Australian PVC products and manufacturers are envied by others around the world who are also trying to reduce this impact. In the current Green Building Council document, Ductwork/Profiles are not included as common uses of PVC, however when the document does incorporate profiles, ECODUCT™ will be the only duct on the market with the Best Practice PVC tick of approval.

#### **AUSTRALIAN MADE**

ECODUCT™ is 100% designed, owned and made in Australia so you can be assured all profits stay in Australia and support Australian businesses.

From the raw product, the design team, the manufacturing facility and through to the transport companies we believe numerous positions will be created for Australian workers.

ECODUCT™ guarantee all our products will continue to have our material sourced and our final product manufactured in Australia.

#### **COST EFFECTIVE**

ECODUCT™ is made locally and with up to 50% recycled PVC, resulting in price competitiveness with imported products on the current market. ECODUCT™ and its components are easily installed and will cut the installers costs due to its lightweight and the ability to order longer duct lengths. This results in less cutting and joining on site. The duct can be made in any length the client requires ranging between 300mm to 6m.

#### **AUSTRALIAN STANDARDS**

ECODUCT<sup>™</sup> is manufactured to comply with Australian Standard 4254.2-2012: Ductwork for air-handling systems in buildings. 2.1.2 Rigid ductwork

- (a) The assembled duct system shall have a smoke development index not greater than '3' and spread of flame index not greater than '0' when separately tested in accordance with AS/NZS 1530.3
- (b) The assembled duct system shall pass the UL 181 burning test.









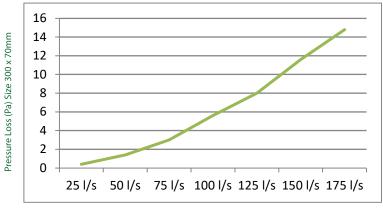


## ECODUCT<sup>™</sup> PERFORMANCE DATA

PRODUCT	AIRFLOW L/S						
FRODUCT	AINTLOW L/3						
	25	50	75	100	125	150	175
	Pressure Loss (pa) for Size 300 x 70mm						
Flat Duct 2m Length	0.4	1.4	3	5.6	8	11.6	14.8
Horizontal 45° Bend	0.1	0.5	1.1	2	3.2	4.6	6.3
Horizontal 90° Bend	0.2	1.1	2	3.4	5.3	7.7	10.4
Rangehood Adaptor	1.1	4.3	9.6	17	26.6	38.3	52.1
Vertical 45° Bend	0.5	1.9	4.4	7.8	12.1	17.4	28
Rect to Round 150	0.3	1.4	3.1	5.4	8.5	12.2	16.7
Rect to Round 200	0.2	1.3	2.9	5.2	8	11.6	15

#### FLAT DUCT 2m LENGTH

ORDER CODE	SIZE
ECO300FLAT2	300 X 70mm
16 —	
14	



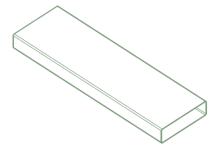


#### **DUCT JOINER**

ORDER CODE	SIZE
ECO300CONN	300 X 70mm



ORDER CODE	SIZE
ECO300CLIP	305 X 75mm

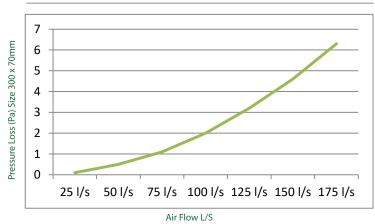






#### HORIZONTAL 45° BEND

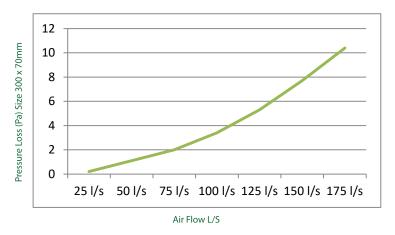
ORDER CODE	SIZE
ECO300HOR45	300 X 70mm

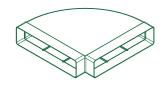




#### HORIZONTAL 90° BEND

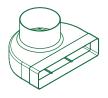
ORDER CODE	SIZE
ECO300HOR90	300 X 70mm





#### RANGEHOOD ADAPTOR

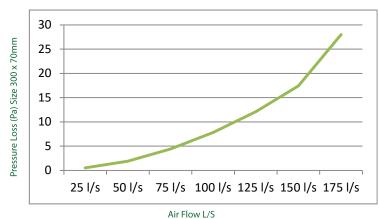
	ORDER	CODE SIZE	
	ECO300	RH 300 X 70mm	
	60 -		
	50 -		
X 00	40 -		
אוכב אוכ	30 -		
55 (Fd)	20 -		
riessale Loss (r <i>a) s</i> ize soo x /oiiiii	10 -		
555	0 -		
		25 l/s 50 l/s 75 l/s 100 l/s 125 l/s 150	l/s 175 l/s

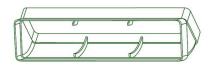


Air Flow L/S

#### VERTICAL 45° BEND

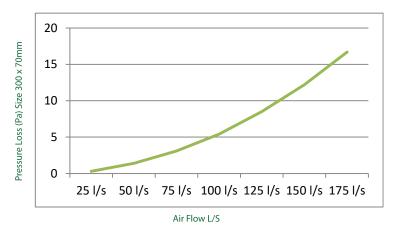
ORDER CODE	SIZE
ECO300VER45	300 X 70mm

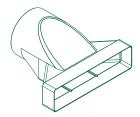




#### **RECTANGLE TO ROUND 150Ø**

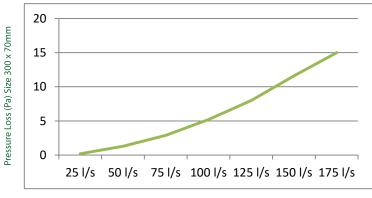
ORDER CODE	SIZE
ECO300RTR150	300 X 70mm

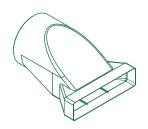




#### **RECTANGLE TO ROUND 200Ø**

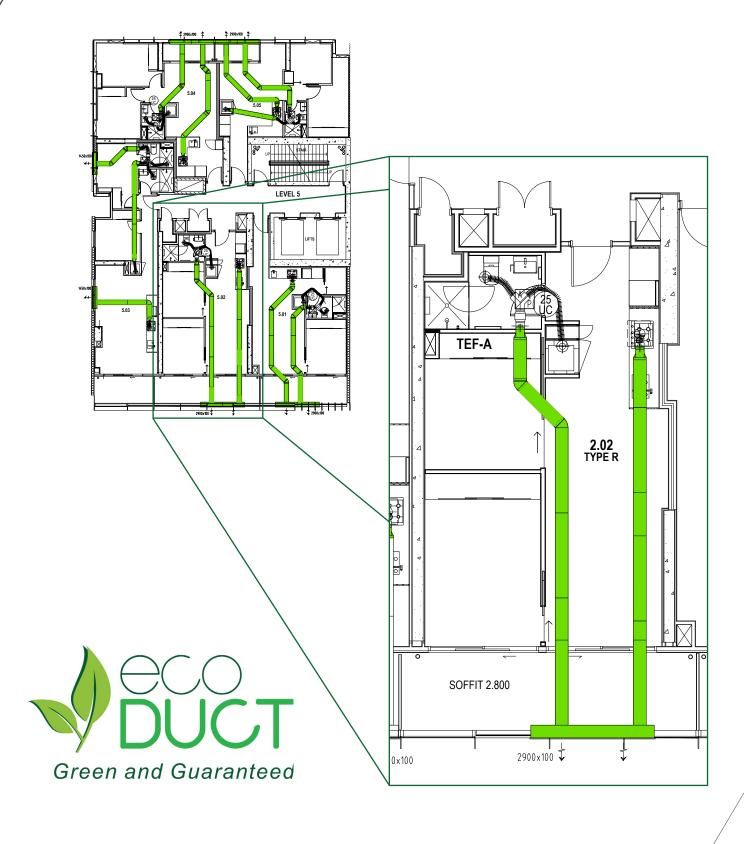
ORDER CODE	SIZE
ECO300RTR200	300 X 70mm





Air Flow L/S

### **DUCTWORK APPLICATION**



### **AWTA PRODUCT TESTING**

Australian Wool Testing Authority Ltd - trading as AWTA Product Testing A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031 P.O Box 240, North Melbourne, Victoria 3051 Phone (03) 9371 2400 Fax (03) 9371 2499

#### TEST REPORT

Client: EcoDuct Pty Ltd

2/2-12 Morgan Street Bell Park VIC 3215 **Test Number** : 18-001607

11/04/2018

**Issue Date** 

Print Date : 15/05/2018

Sample Description Rigid Ducting

Colour: White/Green

End Use: Commercial/Domestic Ventilation

Nominal Composition: PVC

Nominal Mass per Unit Area/Density: approx: 2.4kg/m2

Nominal Thickness: Approx: 2mm

AS/NZS 1530.3-1999 Methods for Fire Tests on Building Materials, Components and Structures

Part 3: Simultaneous Determination of Ignitability, Flame Propagation, Heat Release and Smoke Release

Face tested: Face

Date tested: 10/04/2018

Standard Error Mean

Ignition time Nil Nil min Flame propagation time Nil Nil sec Heat release integral Nil Nil kJ/m $^2$ 

Smoke release, log d 0.0348 -1.3160

Optical density, d 0.0491 / metre

Number of specimens ignited: 0
Number of specimens tested: 6

Regulatory Indices:

Ignitability Index0Range 0-20Spread of Flame Index0Range 0-10Heat Evolved Index0Range 0-10

Smoke Developed Index 3 Range 0-10

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Accredited for compliance with ISO/IEC 17025

Chemical Testing
 Mechanical Testing

Performance & Approvals Testing

: Accreditation No. 983 : Accreditation No. 985 : Accreditation No. 1356

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MICHAEL A. JACKSON B.Sc.(Hons)

APPROVED SIGNATORY



